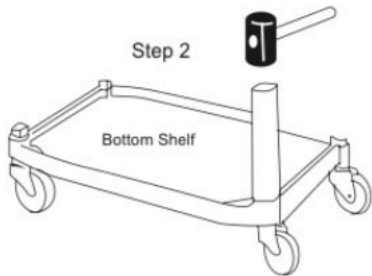




Step 1

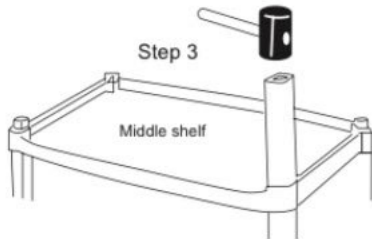
Assemble casters with Nylon Inserts in Bottom Shelf

Step 2



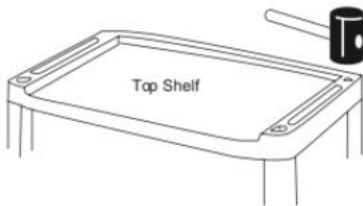
Bottom Shelf

Step 3



Middle shelf

Step 4



Top Shelf

Step 5

